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SA-30/36 STAINLESS STEEL MEAT SAW

PARTS MAUNUAL



Left hand shown



MADE IN THE USA

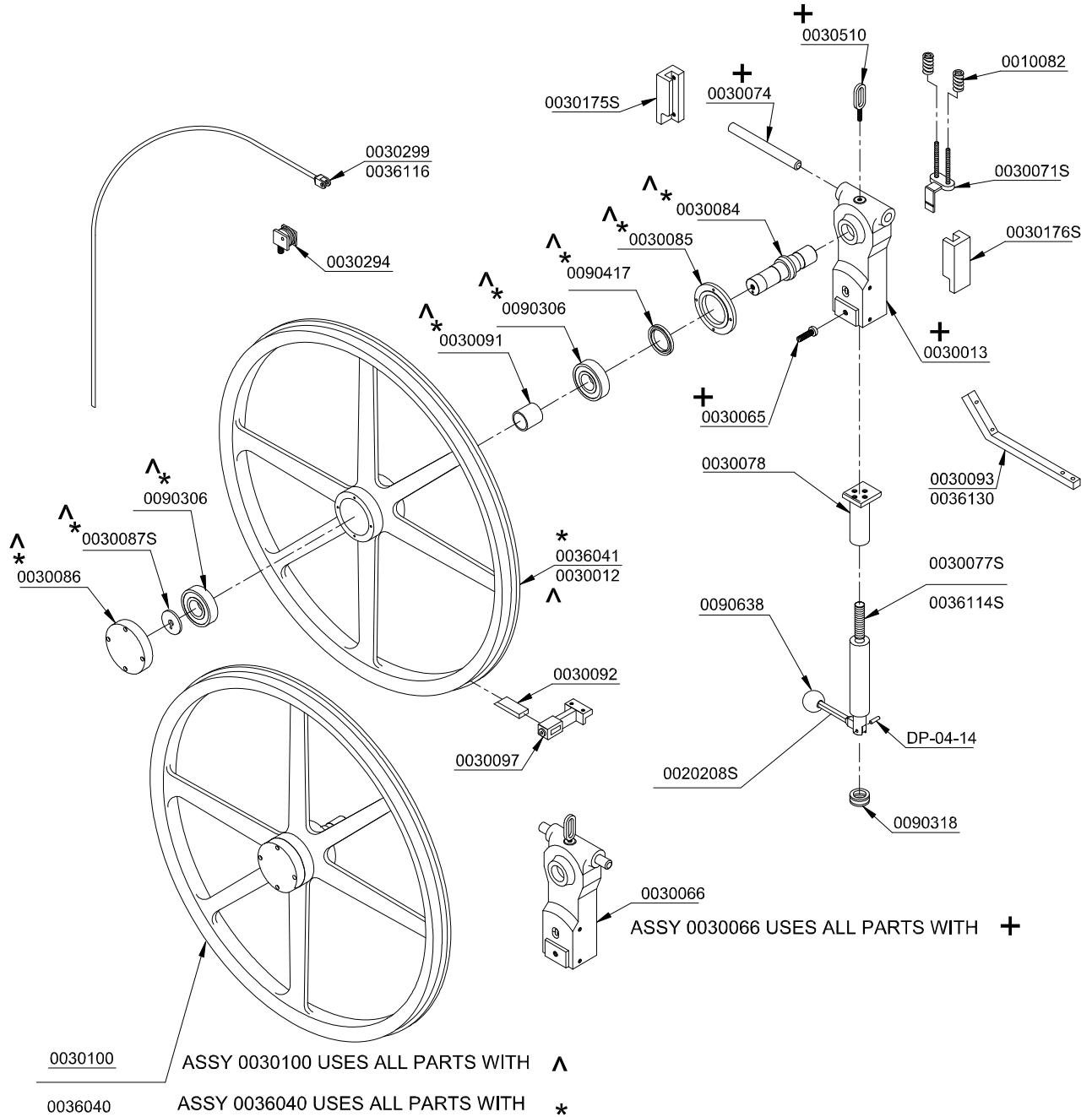
**BUTCHER BOY =
QUALITY**

DEPENDABILITY

SERVICE

Butcher Boy Models SA-30 & 36 Meat Saws

Upper Wheel

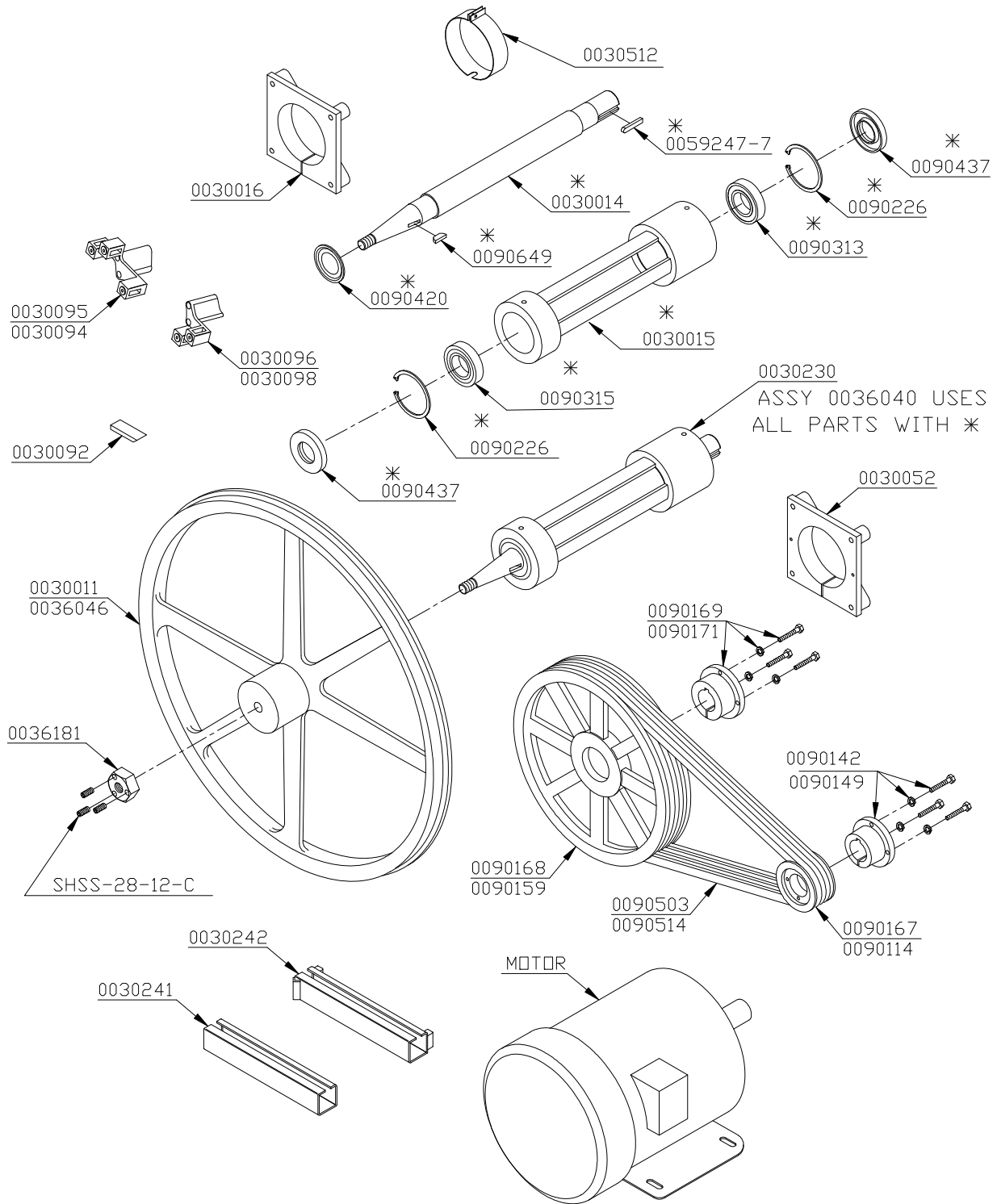


Butcher Boy Models SA-30 & 36 Meat Saws

PART#	PART NAME	QTY.
DP-04-14	Dowel Pin	1
0010082	Spring	2
0020208S	Handle	1
0030013	Hanger	1
030065	Adjusting Screw	1
0030066	Hanger assembly	1
0030071S	Tension Indicator	1
0030074	Gauge Pin	1
0030078	Tension Nut Assembly	1
0030084	Shaft	1
0030085	Seal Cap	1
0030086	Wheel Cover	1
0030087S	Washer	1
0030091	Spacer	1
0030092	Fiber Scraper	1
0030097	Scraper Holder	1
0030175S	Guide Block R.H.	1
0030176S	Guide Block L.H.	1
0030294	Cable Roller	2
0030510	Eye Bolt	1
0090306	Ball Bearing	2
0090318	Thrust Bearing	1
0090417	Seal	1
0090638	Knob	1
PART#	SA-30 ONLY	QTY.
0030012	Upper Wheel	1
0030077S	Tension Screw Assembly	1
0030093	Scraper Bar	1
0030100	Upper Wheel Assembly	1
0030299	Cable	1
PART#	SA-36 ONLY	QTY.
0036040	Upper Wheel Assembly	1
0036041	Upper Wheel	1
0036116	Cable	1
0036114S	Tension Screw Assembly	1
0036130	Scraper Bar	1

Butcher Boy Models SA-30 & 36 Meat Saws

Lower Wheel

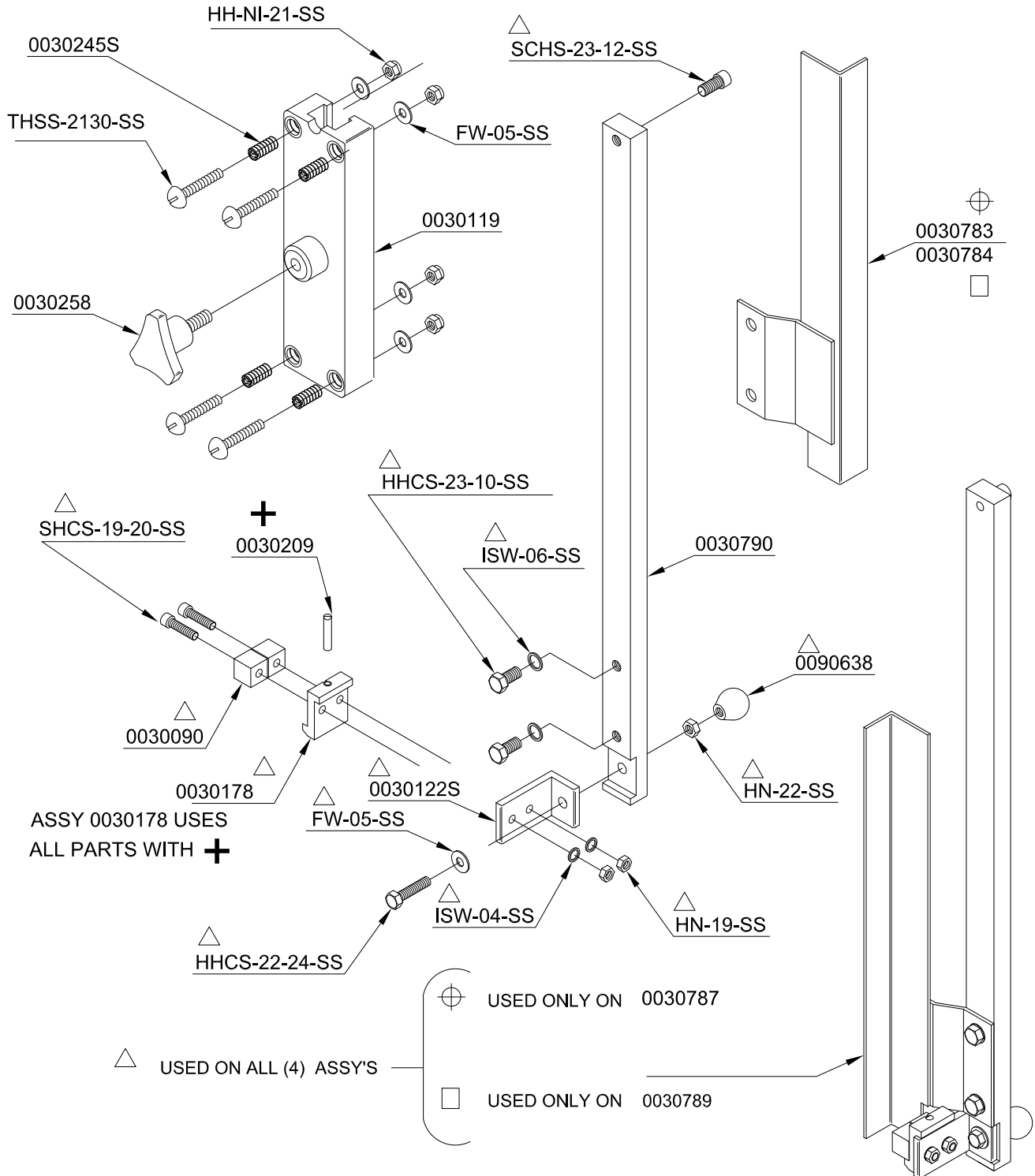


Butcher Boy Models SA-30 & 36 Meat Saws

PART#	PART NAME	QTY.
0030014	Wheel Shaft	1
0030015	Bearing Housing	1
0030016	Housing Support	1
0030052	Housing Support	1
0030092	Fiber Scraper	5
0090437	Seal	2
0030230	Housing Assembly	1
0030241	Motor Rail	1
0030242	Motor Rail	1
0030512	Bearing cover	1
0036181	Wheel nut	1
0059249-9	Key 3/8 SQ	1
0090226	Retaining Ring	2
0090313	Ball Bearing	1
0090315	Roller Bearing	1
0090420	Nilos Ring	1
0090649	Key	1
SHSS-28-12-C	Set Screw	3
PART#	SA-30 ONLY	QTY.
0030011		
0090142	Lower Wheel1 Pulley Hub	1
0090167	Motor Pulley	1
0090168	Driven Pulley	1
0090169	Pulley Hub	1
0090503	Belt	4
0092237	Motor (230/460V –3ph)	1
PART#	SA-36 ONLY	QTY.
0036046		
0090114	Lower Wheel1 Motor Pulley	1
0090149	Pulley Hub	1
0090159	Driven Pulley (Hub P/N 0090171 Must Be Ordered With This Part)	1
0090171	Pulley Hub	1
0090514	Belt	4
0092265	Motor (230/460V –3ph)	1
PART#	SA-30,36 R.H.	QTY.
0030095	Scraper Holder	1
0030096		
Scraper Holder1		
PART#	SA-30,36 L.H.	QTY.
0030094	Scraper Holder	1
0030098		

Butcher Boy Models SA-30 & 36 Meat Saws

Bar Guide

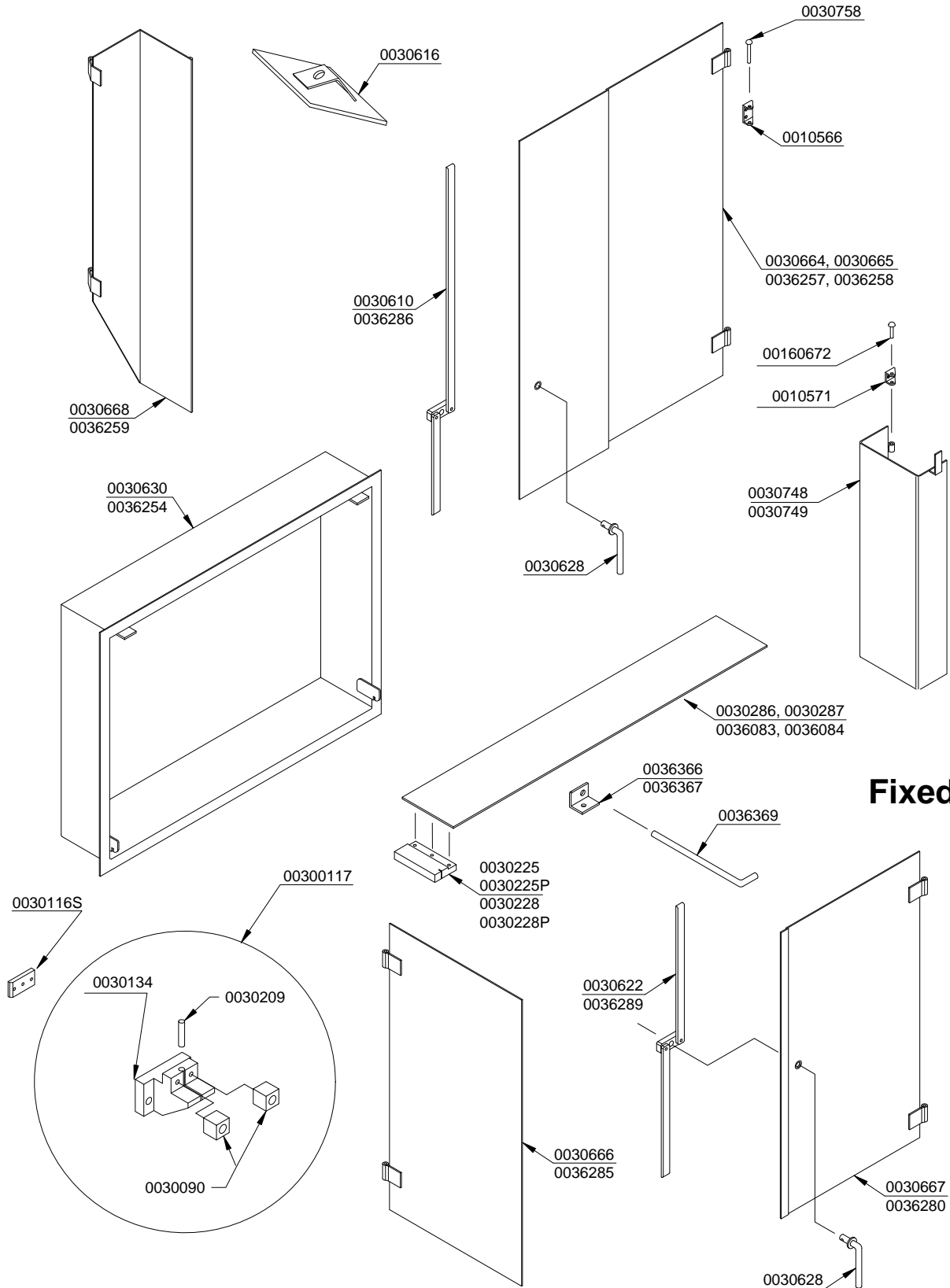


Butcher Boy Models SA-30 & 36 Meat Saws

PART#	PART NAME	QTY.
0030090	Guide Block	2
0030119	Adjusting Bar Guide	1
0030122S	Guide Block Mount	1
0030178	Block Support	1
0030209	Carbonized Insert	1
0030245S	Adjusting Screw	4
0030258	Hand Wheel	1
0090638	Knob	1
THSS-2130-SS	Truss Head Screw	4
FW-05-SS	Flat Washer	5
HN-NI-21-SS	Nylon lock Nut	4
SHCS-23-12-SS	Socket Head Cap Screw	1
ISW-06-SS	Shake Proof Washer	2
HHCS-23-10-SS	Hex Head Cap Screw	2
SHCS-19-20-SS	Socket Head Cap Screw	2
HN-22-SS	Hex Nut	1
ISW-04-SS	Shake Proof Washer	2
HN-19-SS	Hex Nut	2
HHCS-22-24-SS	Hex Head Cap Screw	1
PART#	SA-30,36 R.H. ONLY	QTY.
0030783	Blade Guard	1
PART#	SA-30,36 L.H. ONLY	QTY.
0030784	Blade Guard	1
PART#	SA-30, 36	QTY
0030790	Bar Guide	1
PART#	SA-30, 36 R.H.	QTY.
0030787	Bar Guide Assembly	1
PART#	SA-30, 36 L.H.	QTY.
0030789	Bar Guide Assembly	1

Butcher Boy Models SA-30 & 36 Meat Saws

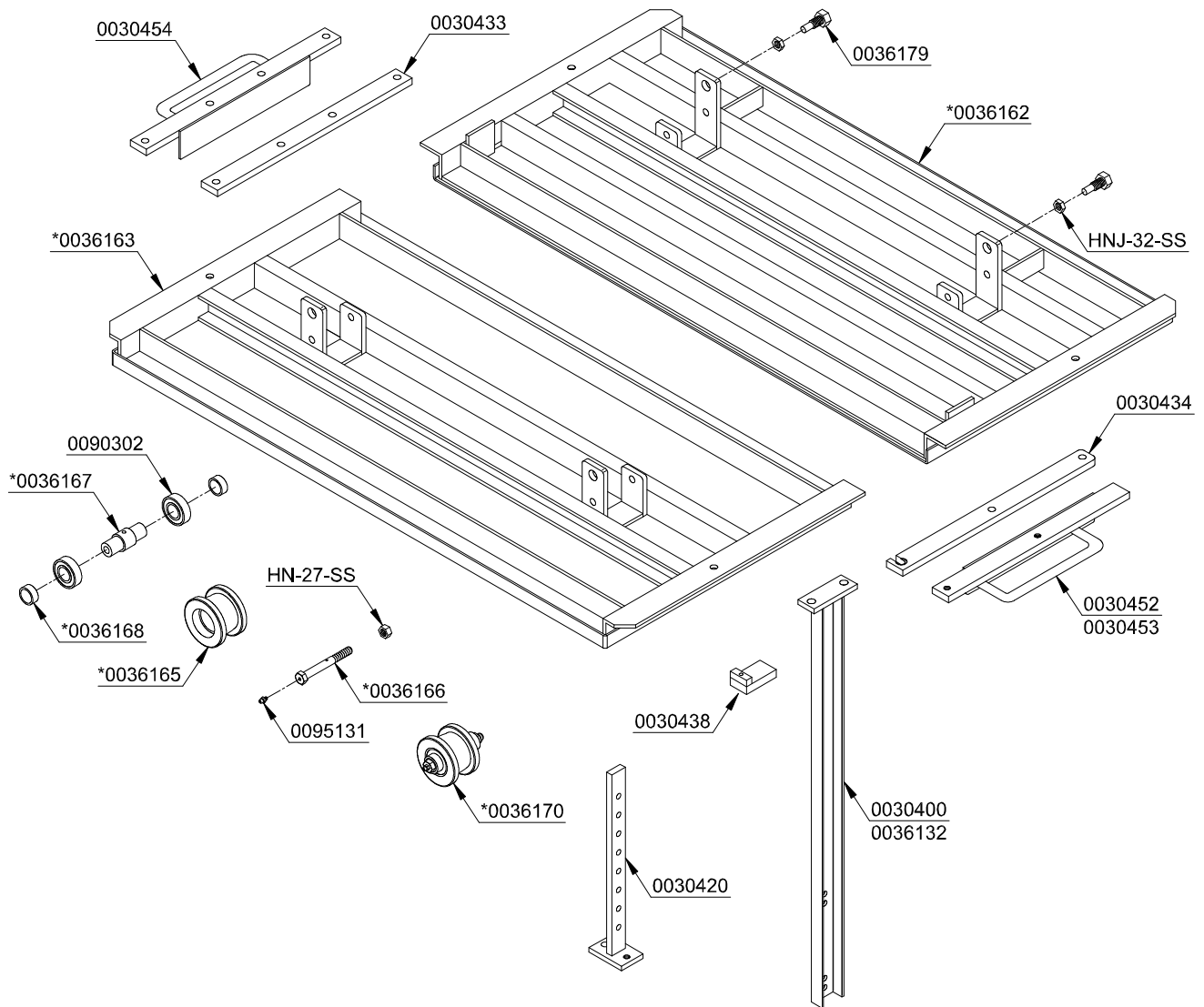
Door & Covers



Butcher Boy Models SA-30 & 36 Meat Saws

COMMON TO SA-30, -36			SA-36 R.H. & L.H.		
Part#	Part Name	Qty.	Part#	Part Name	Qty.
0010571	SS Hinge Half	1	0036286	SS Upper Door Bolt	1
0010566	SS Hinge Half	8	0036289	SS Lower Door Bolt	1
0030090	Guide Block	2	0036259	SS Upper Door Half	1
0030116S	SS Lower Guide Pad	1	0036280	SS Lower Door Half	1
0030117	Lower Guide w/Blocks Assembly	1	0036285	SS Lower Door Half	1
0030628	SS Door Handle	2	0036254	SS Belt Drive Cover	1
0030134	Lower Guide w/Pin	1			
0030209	Carbide Pin	1	SA-36 R.H. ONLY		
0030616	SS Column Cover	1			
0036366	Rod Guide R.H.	1	0036083	Removable Table	1
0036367	Rod Guide L.H.	1	0036257	Upper Door Half	1
0036369	SS Table Lock Bar	1			
00160672	SS Hinge Pin	8	SA-36 L.H. ONLY		
0030758	SS Hinge Pin	2			
			0036084	Removable Table	1
SA-30, -36 R.H.			0036258	SS Upper Door Half	1
Part#	Part Name	Qty.			
0030748	Saw Blade Door	1			
0030228	Blade Block R.H.	1			
0030228P	Blade Block R.H. (Hard Plastic)	1			
SA-30, -36 L.H.					
Part#	Part Name	Qty.			
0030749	Saw Blade Door	1			
0030225	Blade Block L.H.	1			
0030225P	Blade Block L.H. (Hard Plastic)	1			
FOR SA-30, R.H. & L.H.					
Part#	Part Name	Qty.			
0030622	SS Lower Door Bolt	1			
0030610	SS Upper Door Bolt	1			
0030663	SS Upper Door Half	1			
0030666	SS Lower Door Half	1			
0030667	SS Lower Door Half	1			
0030630	SS Belt Drive Cover	1			
SA-30 R.H. ONLY					
Part#	Part Name	Qty.			
0030286	Removable Table	1			
0030664	SS Upper Door Half	1			
SA-30 L.H. ONLY					
Part#	Part Name	Qty.			
0030287	Removable Table	1			
0030665	SS Upper Door Half	1			

Double Roller Table

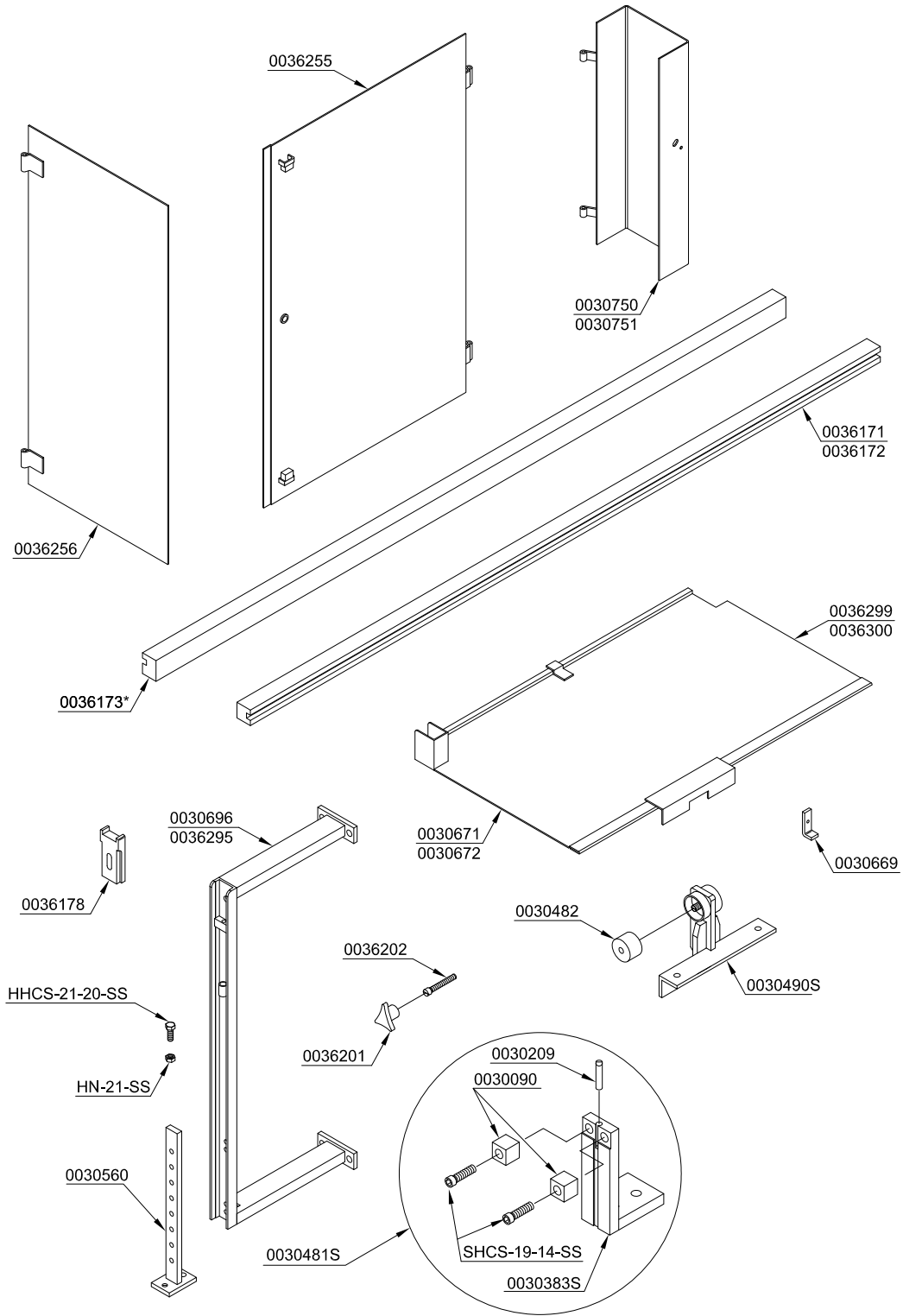


Butcher Boy Models SA-30 & 36 Meat Saws

SA-30, -36 ROLLER TABLE R.H. ONLY		
PART#	PART NAME	QTY.
0030452S	SS Table Handle	1
SA-30, -36 ROLLER TABLE L.H. ONLY		
PART#	PART NAME	QTY.
0030453S	SS Table Handle	1
COMMON TO SA-30, -36 ROLLER TABLE L.H. & R.H.		
PART#	PART NAME	QTY.
0030433S	SS Clamp Bar	1
0030434S	SS Swing Clamp	1
0030438S	SS Clamp Assembly	1
0030454S	SS Table Handle	1
*0036162	Roller Table Outer-SS	1
*0036163	Roller Table Inner-SS	1
*0036165	Roller	4
*0036166	Roller Axle Bolt	4
*0036167S	SS Roller Axle	4
*0036168	Bushing	8
*0036170	Roller Assembly	4
*0036179	Track Holding Pin	4
HN-27-SS	Hex Nut	4
HNJ-32-SS	Jam Nut	4
0090302	Bearing	8
0095131	Grease Fitting	4
SA-30 ROLLER TABLE L.H. & R.H.		
PART#	PART NAME	QTY.
0030400S	SS Leg	3
SA-36 ROLLER TABLE L.H. & R.H.		
PART#	SA-30,36 R.H. Roller	QTY.
0036132S	SS Leg	3
SA-30, -36 ROLLER TABLE L.H. & R.H.		
PART#	SA-30,36 L.H. Roller	QTY.
0030420S	SS Adjustable Leg	3

Please specify model & S/N.

Butcher Boy Models SA-30 & 36 Meat Saws

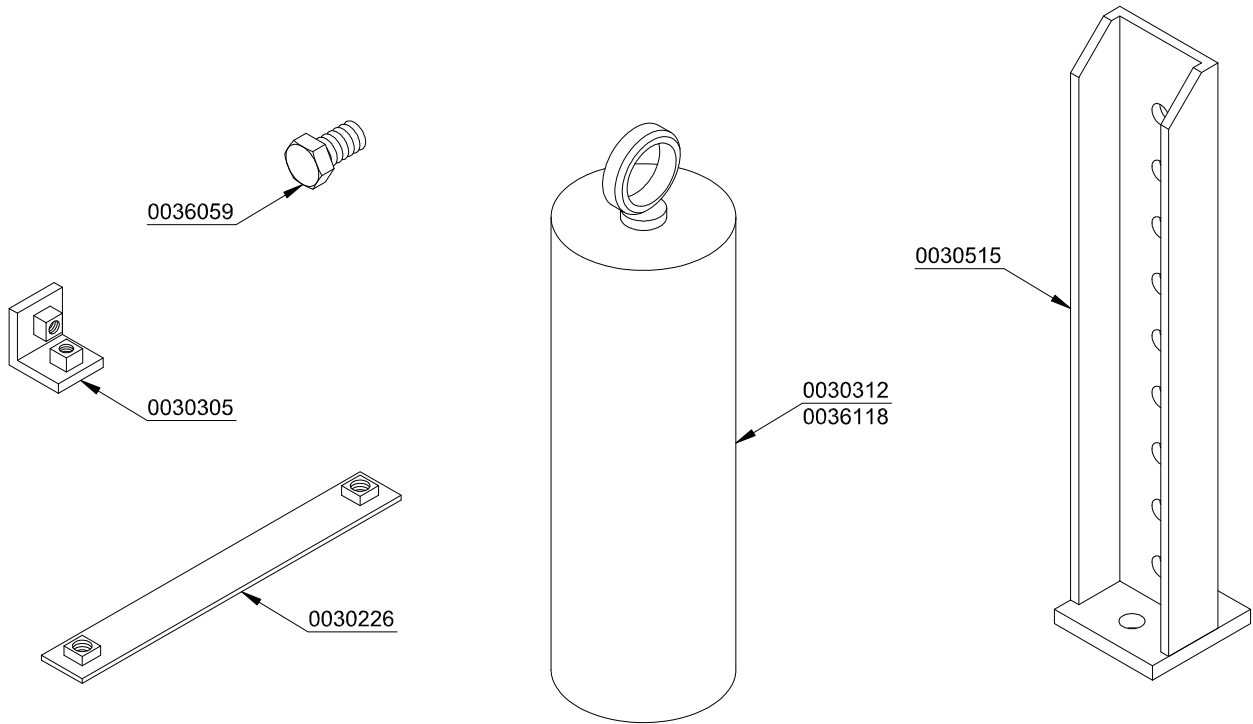


Butcher Boy Models SA-30 & 36 Meat Saws

SA-30, -36 ROLLER TABLE R.H. ONLY		
PART#	PART NAME	QTY.
0030750	Saw Blade Door	1
0036172	Roller Track Inner	1
SA-30, -36 ROLLER TABLE L.H. ONLY		
PART#	PART NAME	QTY.
0030751	Saw Blade Door-SS	1
0036171	Roller Track Inner	1
SA-30 R.H. ONLY		
PART#	PART NAME	QTY.
0030671	Cabinet Cover-SS	1
SA-30 L.H. ONLY		
PART#	PART NAME	QTY.
0030672	Cabinet Cover-SS	1
SA-30 R.H. & L.H. ONLY		
PART#	PART NAME	QTY.
0030696	Track Support-SS	1
COMMON TO SA-30, -36 ROLLER TABLE R.H. & L.H.		
PART#	PART NAME	QTY.
0030481S	Guide Block Assembly-SS	1
0030482	Rubber Bumper	2
0030490S	Bumper Bracket-SS	1
0030669	Cover Lock-SS	1
0036173	Roller Track Outer	1
0036178	Track Clamp Plate	1
0036201	Hand Wheel	1
0036202	Hand Wheel Stud	1
HN-21-SS	Nut-SS	1
HHCS-21-20-SS	Adjusting Screw-SS	1
0030209	Carbonized Insert	1
0030090	Guide Block	2
SHCS-19-14-SS	Socket Head Screw-SS	2
0030383S	Guide Block Bracket-SS	1
0030650	Leg Assy-SS	1
SA-36 ROLLER TABLE R.H. ONLY		
PART#	PART NAME	QTY.
0036299	Cabinet Cover-SS	1
SA-36 L.H. ONLY		
PART#	PART NAME	QTY.
0036300	Cabinet Cover-SS	1
SA-36 ROLLER TABLE R.H. & L.H.		
PART#	PART NAME	QTY.
0036295	Track Support-SS	1
0036255	Lower Wheel Door-SS	1
0036256	Lower Wheel Door-SS	1

Butcher Boy Models SA-30 & 36 Meat Saws

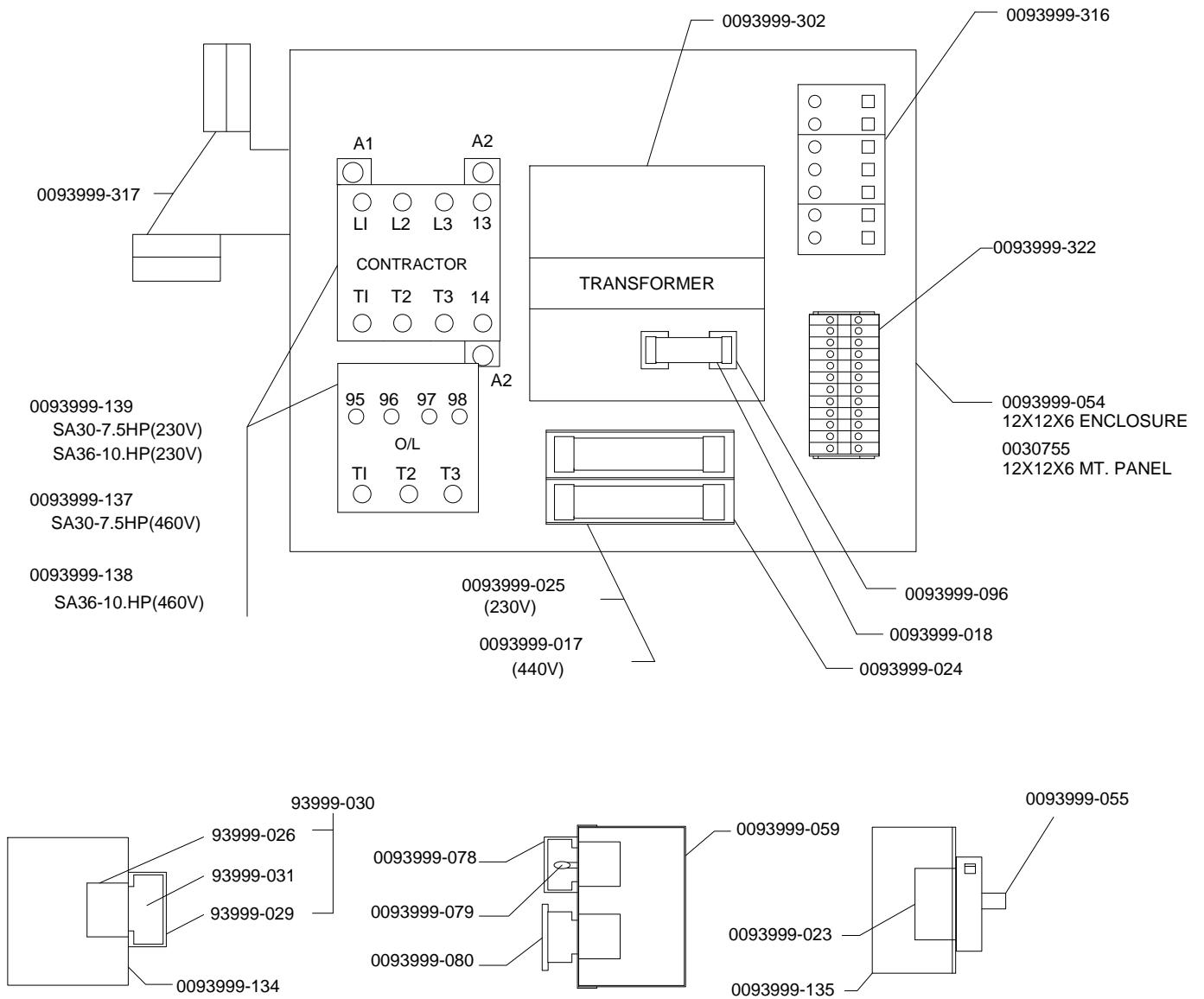
Miscellaneous



COMMON TO SA-30, -36		
PART#	PART NAME	QTY.
0030515	Leg	4
0030226	Nut Plate	2
0030305	Tension Bracket	1
0036059	Column Adjusting Bolt	1
SA-30 R.H. & L.H.		
PART#	PART NAME	QTY.
0030312	Weight	1
SA-36 R.H. & L.H.		
PART#	PART NAME	QTY.
0036118	Weight	1

Butcher Boy Models SA-30 & 36 Meat Saws

Electrical Components



S/N 08B0663-ON

Butcher Boy Models SA-30 & 36 Meat Saws

Electrical Components

Part#	Description	Use
0093999-017	15/100A FUSE (460V)	2
0093999-018	2.8A FUSE	1
0093999-023	DISCONN. SWITCH 7.5HP 208-460V, 10HP 460V	1
0093999-056	DISCONNECT SWITCH 10HP, 208-240V	1
0093999-024	FUSE HOLDER	1
0093999-025	3/10A FUSE (230V)	2
0093999-026	CONTACT BLOCK	1
0093999-029	RUBBER BOOT	1
0093999-030	START BUTTON ASSY	1
0093999-031	PUSH BUTTON	1
0093999-054	HINGE ENCLOSURE	1
0093999-055	ACTUATORS	1
0093999-059	2 HOLE PUSH BUTTON BOX	1
0093999-322	TERMINAL STRIP	1
0093999-078	START BUTTON ASSY/LAMP	1
0093999-079	LAMP	1
0093999-080	STOP BUTTON ASSY	1
0093999-302	TRANSFORMER	1
0093999-096	FUSE CLIPS (1 SET)	1
0093999-134	1 HOLE PUSH BUTTON BOX	1
0093999-135	ENCLOSURE (SHUT-OFF SWITCH)	1
0093999-137	CONTACTOR & O/L (7.5 & 10HP-460V)	1
0093999-138	CONTACTOR & O/L (10HP-460V)	1
0093999-139	CONTACTOR & O/L (7.5 & 10HP-230V)	1
0093999-316	RELAY	1
0093999-317	DOOR SWITCH	5

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Butcher Boy Models SA-30 & 36 Meat Saws

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WIRING DIAGRAHM S/N 08B0663-ON

