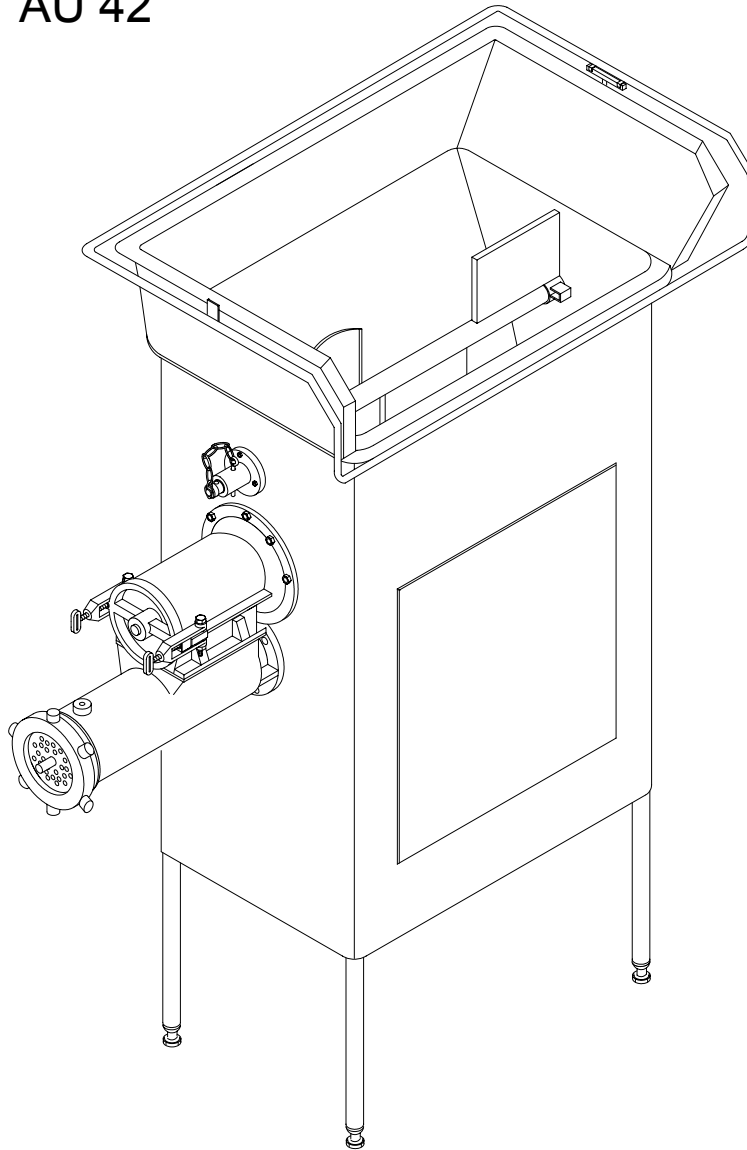


REPLACEMENT PARTS MANUAL FOR AU42 AUTO-GRINDERS S/N 101 TO 299

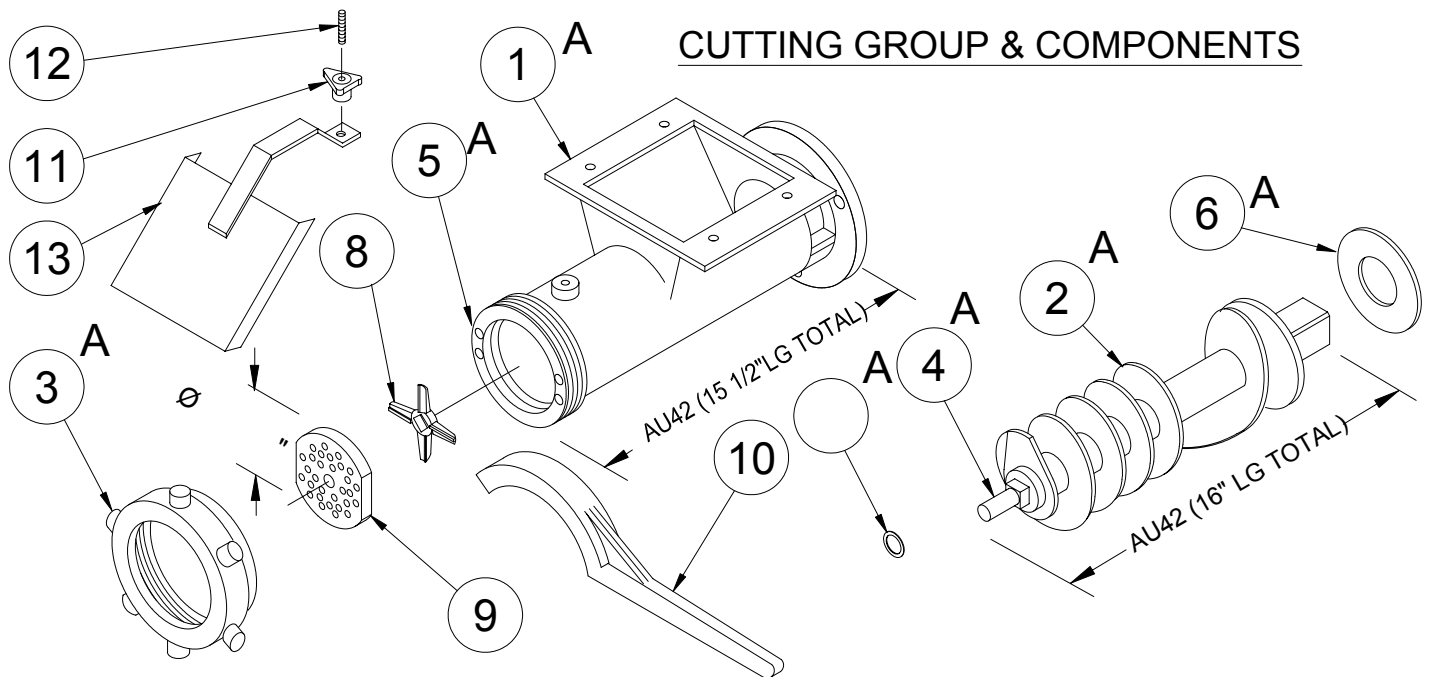
AU 42



(THAT WERE MANUFACTURED BY “**LASAR MFG.**” UNTILL 1988)
AMERICAN MEAT EQUIPMENT CORP. HAD NO CONNECTION TO THE
DESIGN, MANUFACTURING OR SALES OF THESE MACHINES

REPLACEMENT PARTS FOR AU42 AUTO-GRINDER

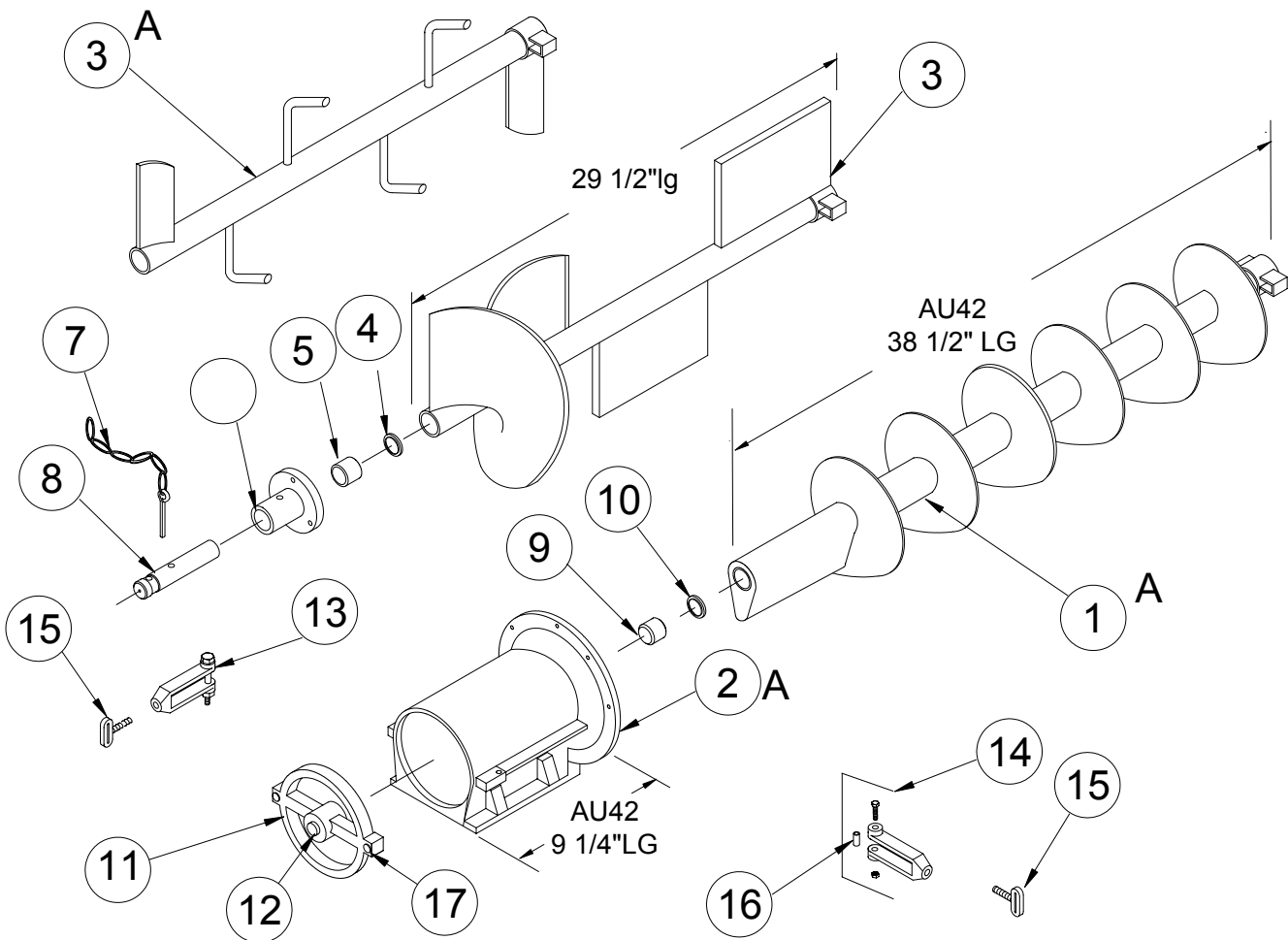
(THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)



ITEM#	PART#	DESCRIPTION	QTY.
1A	0043011	AU42 BOWL	1
2A	0043138	AU42 FEED SCREW ASSEMBLY	1
3A	0042516	AU42 KNIFE & PLATE RING	1
4A	0021038	42 FEED SCREW STUD	1
5A	0059232	SCREW PLATE HOLDER	4
6A	0059273	A42 SPACER BETWEEN BOWL & F.S.	1
7A	0095113	A42 SHIM-FEED SCREW STUD	1
8i	00909251	42 KNIFE (INVESTMENT)	1
8P	0090925P	42 KNIFE (PREMIUM)	1
9A	0090921	42 – 1/8" HOLE PLATE	1
9B	0090922	42 – 3/16" HOLE PLATE	1
9C	0090920	42 – 1/4" HOLE PLATE	1
9D	0090923	42 – 3/8" HOLE PLATE	1
10	0059188	WRENCH	1
10-SS	0043620	SS WRENCH	1
11	0059224	HAND WHEEL SPURT GUARD	1
12	0059223S	SS STUD HAND WHEEL	1
13	0059208	SPURT GUARD	1

REPLACEMENT PARTS FOR AU42 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

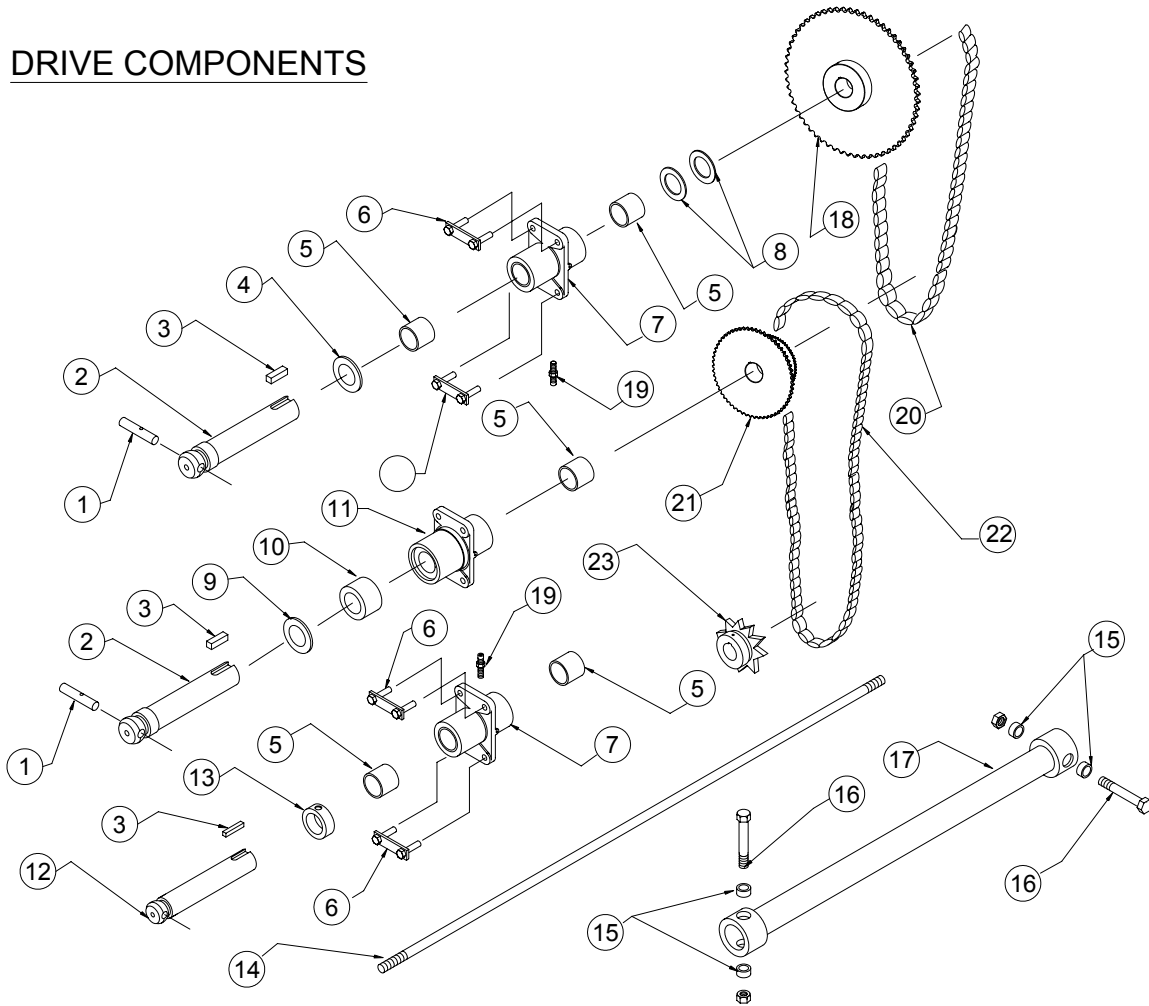
AGITATOR, CONVEYOR, FEEDBOX & COMPONENTS



ITEM#	PART#	DESCRIPTION	QTY.	ITEM#	PART#	DESCRIPTION	QTY.
1A	0043334S	CONVEYOR ASSY. W/BUSH	1	8	0058117	FRONT SHAFT AGITATOR	1
2A	0043012	FEEDBOX (ALUM)	1	9	0059373	NYLON BUSHING CONV.	1
2A-S	0043012S	FEEDBOX (S/S)	1	10	0059243	PLUG CONVEYOR	1
3	0043190S	AGITATOR W/BUSHING	1	11	0043047S	S/S COVER & SHAFT FEED BOX	1
3A	0043254S	AGITATOR W/BUSH (SPECIAL)	1	12	0058103	FRONT SHAFT FEED BOX	1
4	0059244	PLUG AGITATOR	1	13	0059148	SWING CLAMP	2
5	0059373	NYLON BUSHING AGITATOR	1	15	0059158	THUMB SCREW	2
6	0058116	FRONT BRKT AGIT. (PLATED)	1	15S	0059158S	S/S THUMB SCREW	2
6-S	0058116S	FRONT BRKT AGITATOR S/S	1	16	0059149	BUSHING SWING CLAMP	2
7	0026547S	PIN & CHAIN ASSEMBLY	1	17	0059193S	S/S RIVET CONV. COVER	2

REPLACEMENT PARTS FOR AU42 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

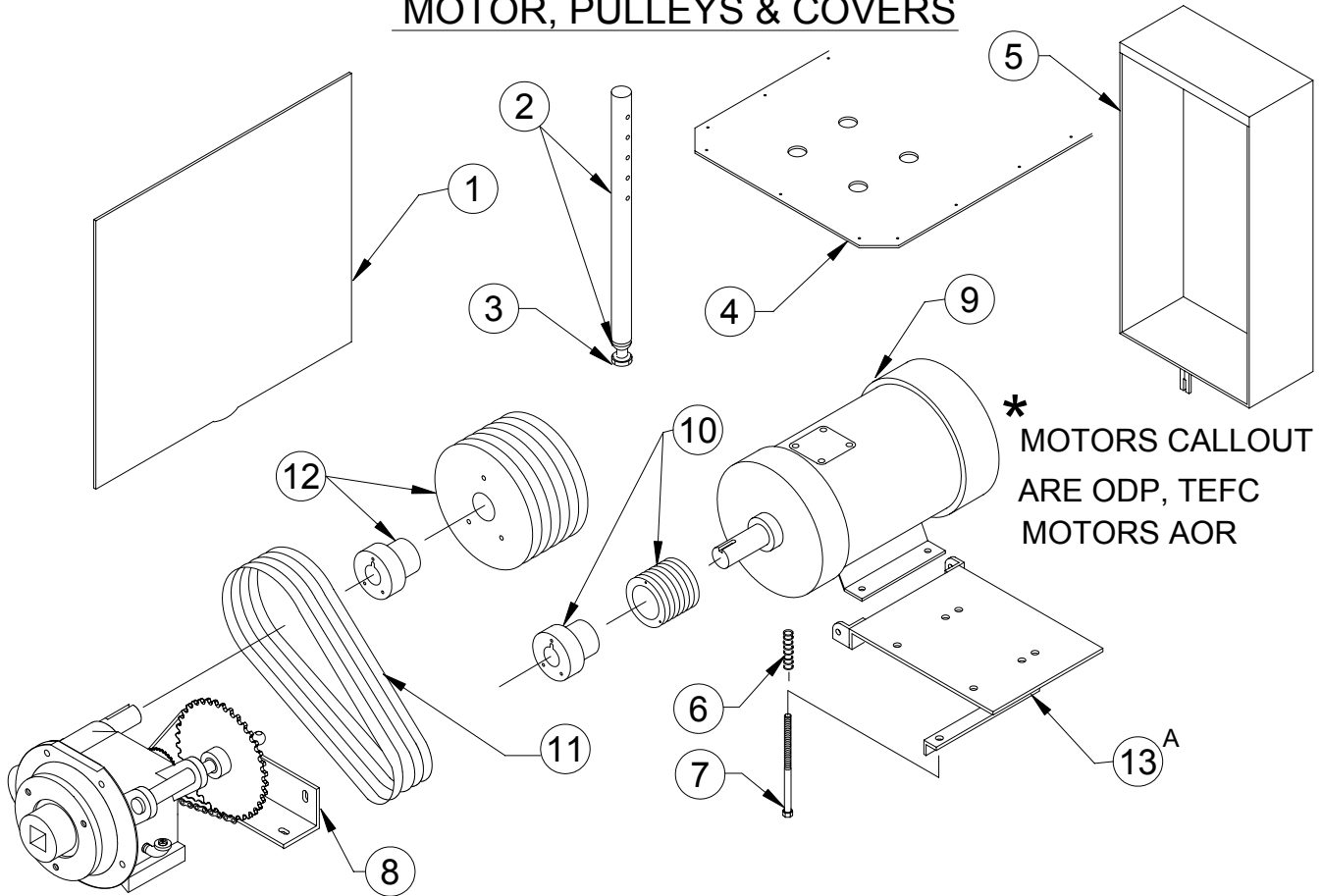
DRIVE COMPONENTS



ITEM#	PART#	DESCRIPTION	QTY.	ITEM#	PART#	DESCRIPTION	QTY.
1	0045048	DRIVE PIN (BALL DRIVE ONLY)	2	13	0043151	COLLAR	1
2	0043044S	UPPER & MIDDLE DRIVE SHAFT	2	14	0043197	TIE BAR	2
3	0059248-4	KEY	3	15	0043131	BUSHING DRIVE TUBE	4
4	0043156	S/S WASHER	1	16	0090657	SPECIAL BOLT & NUT	2
5	0090701	BUSHING (2) FOR #7 (1) FOR #10	5	17	0043240	DRIVE TUBE	1
6	0043143	UPPER & LOWER STUD PLATE ASSY	4	18	0043625	UPPER SPROCKET	1
7	0043057	UPPER & LOWER BEARING BRKT W/2 #4	2	19	0043206S	ADJ. SCREW UPPER & LOWER CHAIN	2
8	0043089	SPACER WASHER	2	20	0091100	UPPER CHAIN ASSY	1
9	0043213	THRUST WASHER	1	21	0043041	DOUBLE SPROCKET ASSY	1
10	0043117	THRUST BEARING	1	22	0091102	LOWER CHAIN ASSY	1
11	0043055	MIDDLE BEARING BRKT. W/ #5 & #9	1	23	0043281	LOWER SPROCKET	1
12	0043042	LOWER DRIVE SHAFT	1				

REPLACEMENT PARTS FOR AU42 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

MOTOR, PULLEYS & COVERS

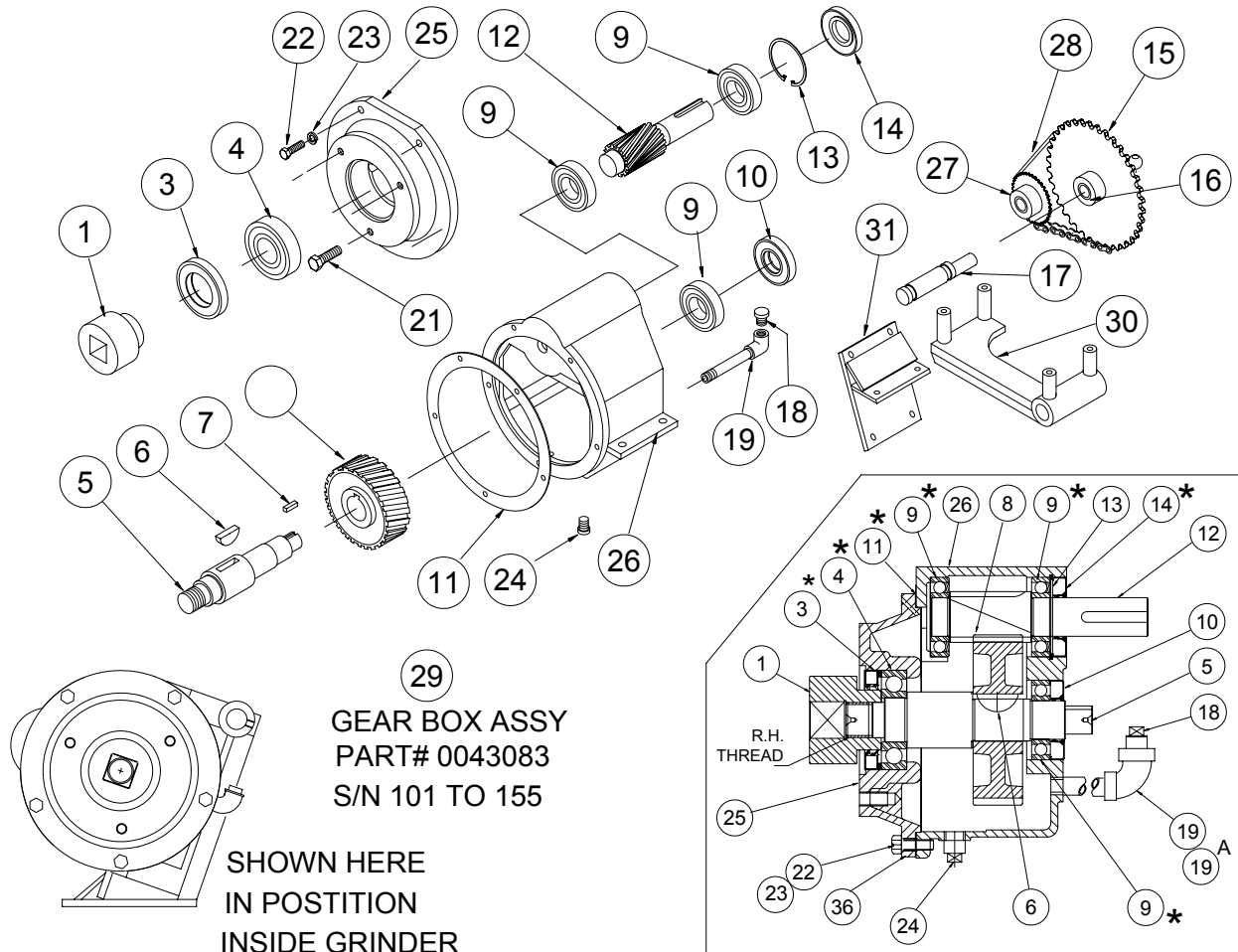


AU42 GEAR BOX
S/N 156 – ON SHOWN
FOR GEAR BOX ASSY &
COMPONENTS SEE PAGE 5A
FOR GEAR BOX ASSY &
COMPONENTS BEFORE
S/N 156 SEE PAGE 5

ITEM#	PART#	DESCRIPTION	QTY.
1	0043140S	SIDE COVER	2
2	0059226S	S/S LEG W/INSERT & FOOT #3	4
3	0059390	INSERT & FOOT ASSEMBLY	4
4	0043141S	BOTTOM COVER	1
5	0043132S	CHAIN COVER ASSEMBLY	1
6	0043157	TENSION SPRING	1
7	0028689	TENSION STUD ALL AU 7.5 AND 10 HP	1
8	0043125S	G.B. SUPPORT BRACKET	1
9	0092230	MOTOR 7.5 HP, 3PH, ODP	1
9	0092257	MOTOR 10 HP, 3PH, ODP	1
10	0043277	MOTOR PULLEY & HUB 4 GR	1
11	0090502	BELT	4
12	0043275	G.B. PULLEY & HUB 4 GR	1
13A	0043169S	MOTOR MOUNT	1

REPLACEMENT PARTS FOR AU42 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

REPLACEMENT PARTS FOR AU42 AUTO-GRINDERS (THAT WERE MANUFACTURED BY "LASAR MFG" BEFORE 1988) GEAR BOX ASSY 0043083 & COMPONENTS



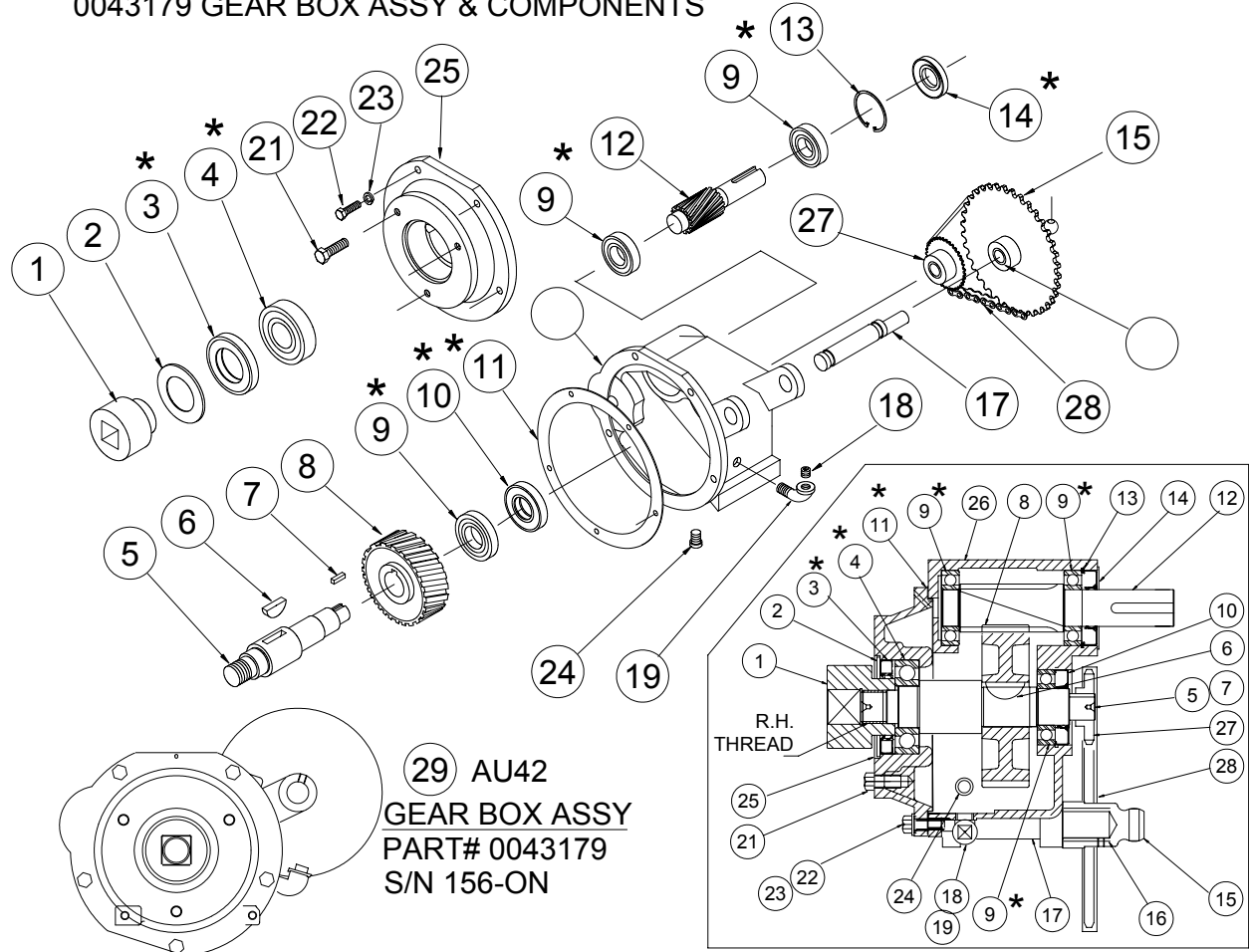
ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY
1	0059060	DRIVE CHUCK	1	17	0043017	JACK SHAFT SPROCKET	1
2				18	0090613	PIPE PLUG	1
*3	0043088	SEAL ASSY (LARGE)	1	19	0059140	PIPE ASSEMBLY	1
*4	0090303	THRUST BEARING	1	*20	0043082	REBUILDING KIT	1
5	0043016	DRIVE SHAFT	1	21	HHCS-27-24-N	SCREW	3
6	0090607	WOODRUFF KEY	1	22	HHCS-23-16-N	SCREW	5
7	0059247-4	KEY	1	23	SLW-06-SS	LOCK WASHER	5
8		GEAR (PURCHASE W/ #12)	1	24	0090613	PLUG	1
*9	0090304	BEARING HOUSING	3	25	0043014	COVER	1
*10	0090406	SEAL (SMALL DRIVE SHAFT)	1	26	0040012	HOUSING	1
*11	0059061	GASKET	1	27	0091005	SMALL SPROCKET	1
12	0059052	PINION & GEAR WHEEL #8	1	28	0091105	CHAIN ASSY AU42 S/N 101 TO 155	1
13	0090205	RETAINING RING HOUSING	1	29	0043083	GEAR BOX ASSEMBLY	1
*14	0090404	SEAL (PINION)	1	30	0043092	SUPPORT BRACKET	1
15	0043063	SPROCKET ASSY W/BUSH #16	1	31	0043084	SUPPORT	1
16	0090702	BUSHING SPROCKET	1				

REPLACEMENT PARTS FOR AU42 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

REPLACEMENT PARTS FOR AU42 AUTO-GRINDERS

(THAT WERE MANUFACTURED BY "LASAR MFG" BEFORE 1988)

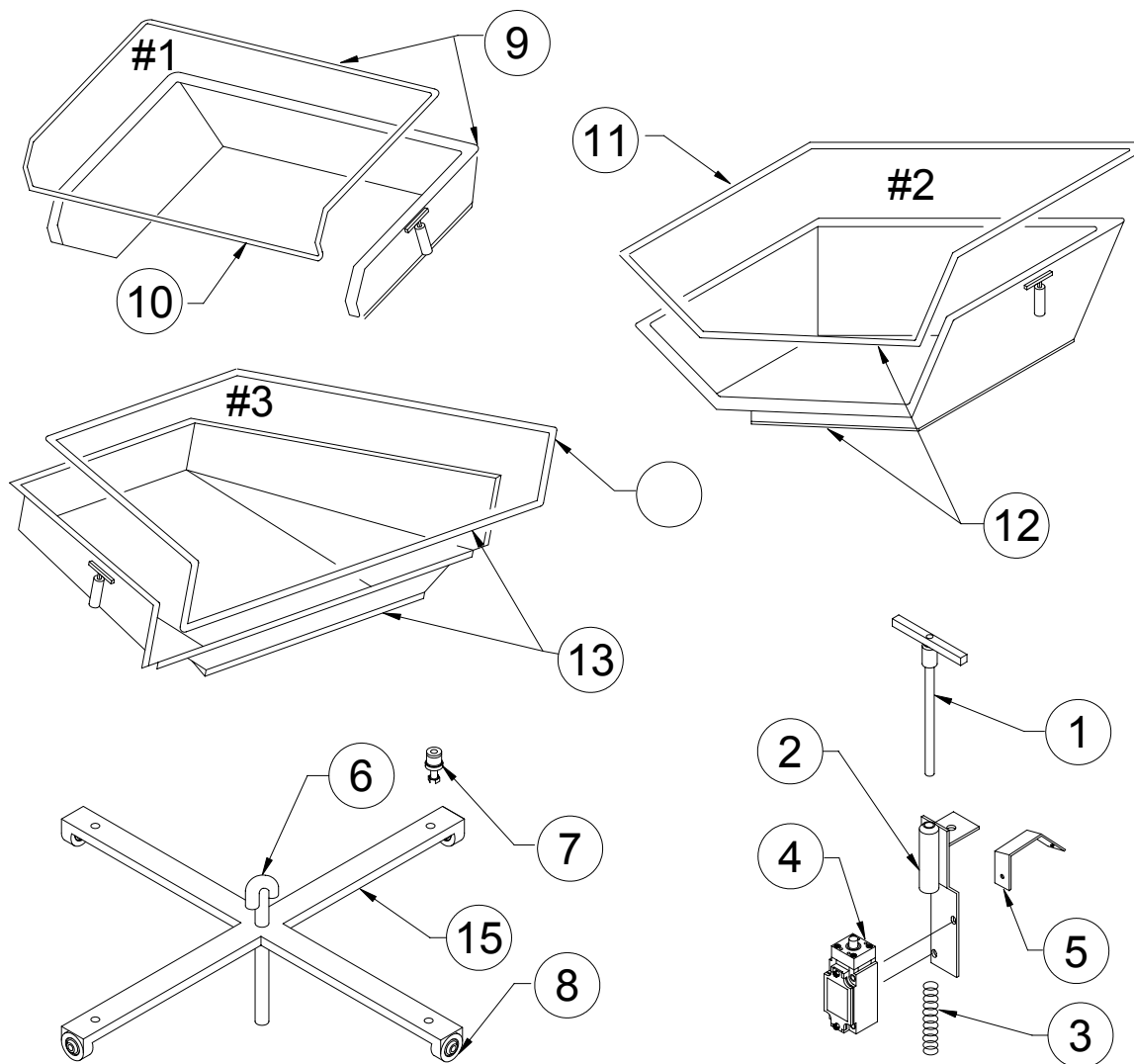
0043179 GEAR BOX ASSY & COMPONENTS



ITEM#	PART#	DESCRIPTION	QTY
1	0059060	DRIVE CHUCK	1
2	0043148	SEAL WASHER	1
*3	0090405	SEAL (LARGE)	1
*4	0090303	THURST BEARING	1
5	0043016	DRIVE SHAFT	1
6	0090607	WOOD RUFF KEY	1
7	0059247-4	KEY	1
8		GEAR (PURCHASE W/#12	1
*9	0090304	BEARING HOUSING	3
*10	0090406	SEAL (SMALL DRIVE SHAFT)	1
*11	0059061	GASKET	1
12	0043181	PINION & GEAR WHEEL #8	1
13	0090205	RETAINING RING HOUSING	1
*14	0090404	SEAL (PINON)	1
15	0043063	SPROCKET ASSY W/BUSH #16	1

ITEM#	PART#	DESCRIPTION	QTY
16	0090702	BUSHING SPROCKET	1
17	0043122	JACK SHAFT SPROCKET	1
18	0090613	PIPE PLUG	1
19	0090620	PIPE ELBOW	1
*20	0043650	REBUILDING KIT	1
21	HHCS-27-24-SS	SCREW	3
22	HHCS-23-16-SS	SCREW	5
23	SLW-06-SS	LOCK WASHER	5
24	0090613	PLUG	1
25	0043014	COVER GEAR BOX	1
26	0044564	HOUSING GEAR BOX	1
27	0091005	SMALL SPROCKET	1
28	0091103	CHAIN ASSEMBLY	1
29	0043179	GEAR BOX ASSY S/N 156-ON	1

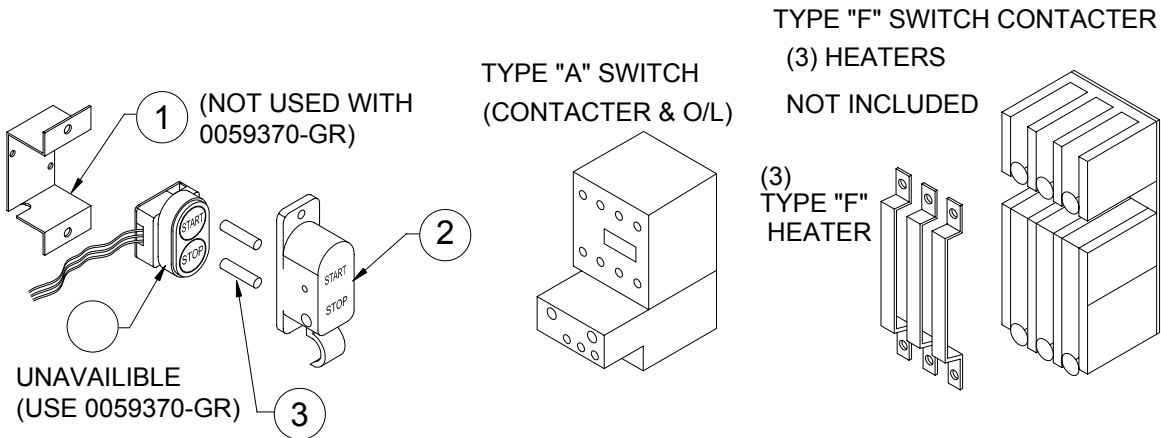
REPLACEMENT PARTS FOR AU42 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988



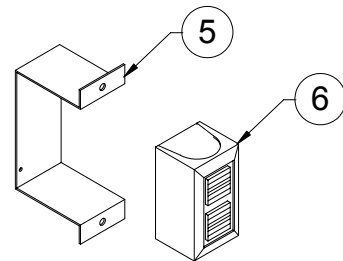
ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY
1	0043360	SAFETY PIVOT PIN	1	9	0043340	#1 HOPPER & RAIL ASSY	1
2	0043385	TENSION TUBE ASSEMBLY	1	*10	0043345	SAFETY RAIL #1 HOPPER	1
3	0043341	SPRING	1	11	0043370	#2 HOPPER & RAIL ASSY	1
4	0093271	LIMIT SWITCH	1	*12	0043375	SAFETY RAIL #2 HOPPER	1
5	0043411	BRACKET FOR #1 HOPPER	1	13	0043380	#3 HOPPER & RAIL ASSY	1
6	0058391S	PIVOT PIN	1	*14	0043365	SAFETY RAIL #3 HOPPER	1
7	0059392	ADJ. HOLD DOWN BOLT	4	15	0043286	ROTARY BASE & COMP	1
8	0095035	CASTERS	4				

REPLACEMENT PARTS FOR AU42 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

ELECTRICAL COMPONENTS



UNAVAILABLE
(USE 0059370-GR)



0059370-GR
REPLACEMENT KIT FOR ITEM 4

ITEM#	PART#	DESCRIPTION	QTY
1	0059068	SWITCH BRACKET	1
2	0059132	SWITCH LEVEL BOX ASSY	1
3	0059137	PLUNGER	2
4	0059370	SWITCH (USE 0059370-GR)	1
5	0059460	SWITCH BRACKET	1
6	0093999-136	PUSH BUTTON ASSY	1
7	0059370-GR	REPLACEMENT KIT FOR ITEM 4	1

CHART G25												A TYPE	
7 ½ HP	3 PH	VOLTAGE				"F" TYPE CONTACTOR	"F" TYPE HEATERS (3) REQUIRED			"A" TYPE CONTACTOR & O/L			
		575V	460V	230V	208V	PART#	"H"#	PART#	PART#				
		8.1				0093010	E51	0093536	0093649				
			10.0			0093008	E53	0093537	0093645				
				20.0		0093011	E62	0093544	0093651				
					23.0	0093011	E65	0093545	0093650				
10 HP	3 PH	10.4				0093010	E54	0093538	0093649				
			13.0			0093008	E56	0093540	0093646				
				26.0		0093011	E67	0093546	0093657				
					28.0	0093011	E69	0093555	0093657				